

PID tuning

start calibration procedure in terminal

commande list: https://reprap.org/wiki/G-code#M304:Set_PID_parameters-_Bed

```
M303 S200 C10
```

wait

```
M304 P11.72 I0.58 D59.63
```

```
M304 P12.24 I0.61 D61.06
```

save params

```
M500
```

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